52

| DART AEROSPACE LTD | Work Order: | 21961 |
|--------------------------|--------------|-------------|
| Description: Spacer | Part Number: | D3278-3 |
| Dwg: D3278 Rev. A | Qty: | 101 |
| | | Page 1 of 1 |

| Step | Location | Procedure | Ву | Date | Qty |
|------|----------|--|-----|----------|-------|
| 1 | DC , | Issue Traveler A oges 20 Dwg not required | * | 04.11.23 | 100 |
| 2 | GA | (1) blank makes (4) D3278-3 Cut blanks: 1.98" x 9.145" x 0.125" thick. Use DT8685 Router Table. Material: Black Delrin/UHMW 0.125" thick (M-DELRIN-S0.125x30.0) Identify for D3278-3 Batch: MISCOT | Er | 05/06/12 | 100 |
| 3 | MV | Machine as per Folio FA404 and Dwg D3278 Identify as D3278-3 | Er | 65/01/1 | 2 600 |
| 4 | QC2 | Inspect parts as they come off the CNC machine | 50 | 05/01/1 | 3 100 |
| 5 | MV | Deburr | S | 05/01/1 | 3 100 |
| 6 | QC8 | Second check | F | 05/01/13 | 100 |
| 7 | QC5 | Inspect work to Step 6 | K | E5.01.13 | (OC |
| 8 | ST | Identify and Stock | CL | 05/01/17 | 101 |
| 9 | AC | Cost / part /, ZZ | 545 | 05-01-18 | 101 |
| 10 | DC | Close W/O / , / 8 Inspect Level 21 | H) | 05.01.24 | 101 |

| Rev | Date | Change | Revised By | 1 171-12Z |
|-----|----------|-----------|--------------|------------|
| Α | 04.04.19 | New issue | KJ/JLM . | 11/0/04:12 |
| | | | | |

RELEASED

AMJOY.04.22

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | | | | | |
|------|------|-----------------------|------------|------|-----|---------------------------------|--------------------------|--|--|--|--|
| DATE | STEP | PROCEDURE CHANGE | Ву | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector | | | | |
| | | | | | | | | | | | |
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| NCR: | | WORK ORDER NON-CONFOR | RMANCE (NC | R) | | | | | | | |

| NCR: | ř | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | | | |
|------|--------------|----------------------------------|-----------------------|--------------------------------|----------------|--------------|------------------------|--------------------------|--|--|
| | | Description of NC | | Corrective Action Section B | | Verification | | A | | |
| DATE | STEP | Section A | Initial Design Mgr | Action Description Design Mgr | Sign & Date | Section C | Approval Design Mgr | Approval QC Inspector | | |
| | | | • | | • | | | | | |
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| Part No: | PAR #: | Fault Category: | NCR: | Yes No | DQA: | Date: | |
|----------------------------------|--------|-----------------|------|---------|--------|-------|--|
| NOTE: Date & initial all entries | | | | QA: N/C | losed: | Date: | |

| DART AEROSPACE LTD | Work Order: | 2196 |
|------------------------------|--------------|-------------|
| Description: Spacer | Part Number: | D3278-3 |
| Inspection Dwg: D3278 Rev: A | | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

| Drawing Dimension Dimension Accept Reject Method of Inspection Commet | | <u></u> | | | | | |
|--|--------|---------------|-------|--------|--------|---------------------------------------|----------|
| 1.98 | | Tolerance | | Accept | Reject | | Comments |
| 1.98 | 1.98 | +/-0.030 | 1,982 | / | | | |
| 1.480 | 1.98 | +/-0.030 | | | | | |
| 0.250 | 1.480 | +/-0.005 | 1 | / | : | | |
| 1.480 | 0.250 | +/-0.010 | | / | | | |
| 0.250 | 1.480 | +/-0.005 | 1 | | | | |
| Ø0.098 +0.005/-0.000 0.098 - Ø0.188 +/-0.010 0.188 - 100° +/-0.1° 100° - R0.12 +/-0.030 0.120 - 0.125 +/-0.010 0.127 - | 0.250 | +/-0.010 | | / | | | |
| Ø0.188 +/-0.010 o. 188 / 100° +/-0.1° 100° / R0.12 +/-0.030 Ø. 127 / 0.125 +/-0.010 ø. 127 / | Ø0.098 | +0.005/-0.000 | | 1 | | | |
| 100° | Ø0.188 | +/-0.010 | | / | | , | |
| R0.12 +/-0.030 Ø.120 / 0.125 +/-0.010 Ø.127 / | 100° | +/-0.1° | i | / | _ | | |
| 0.125 +/-0.010 6.127 | R0.12 | +/-0.030 | 1 | / | | | |
| | 0.125 | +/-0.010 | 1 | / | | | |
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| Measured by: | Audited by: | gnl | Prototype Approval: | N/A |
|----------------|-------------|----------|---------------------|-----|
| Date: 05/01/13 | Date: | 05/01/13 | Date: | N/A |

| Rev | Date | Change | | Revised by | Approxed |
|-----|----------|-----------|---------------|------------|----------|
| Α | 04.04.19 | New Issue | P/O D3278-041 | KJ/JLM | 8/11/ |
| | | | | *, | |

RELEASED

Job Costing Report

Dart Aerospace Ltd.

Nov 22, 2004

03:12 pm Hawkesbury

: 0021961 Work Order No Department Code: Project Name : D3278-3

Project For : WK452 Burden Flags : NNNNNNN

Work Order Type : Main WO Status : Open Invoice State : Not Invoiced Main WO Number

House Part Number : D3278-3 Invoice Date :

Invoice Number: Description : Spacer

·0.00 Invoice Amount : Manufactured: Yes

100

Amount Req'd: Amount Done : Order Entry No : 0

OE Value 0.00 Start Date : 11-22-04

Est Finish Date : 12-20-04

Act Finish Date : 0.000% Est Margin Actual Margin : 0.000% Drawings Reqd : No

Ok for Approval :

\$0 Posted to Finished Goods Approval Rec'd

| • | | Estimated | Actual | Var. % | Posted | To Post |
|-------------------|----------|-----------|----------|--------|--------|---------|
| Material Cost | ==: : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Engineering Hours | : | 0.00 | 0.00 | 0.00 | | |
| Engineering Cost | : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Production Hours | : | 0.00 | 0.00 | 0.00 | | |
| Production Cost | : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Packaging Hours | : | 0.00 | 0.00 | 0.00 | | |
| Packaging Cost | : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| OverHead Hours | : | 0.00 | 0.00 | 0.00 | | |
| OverHead Cost | : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| CNC Hours | : | 0.00 | 0.00 | 0.00 | | |
| CNC | : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Misc. Hours | : | 0.00 | 0.00 | 0.00 | | |
| Misc. | : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| | | ======= | ======= | ====== | | |
| Burden | : | 0.00 | 0.00 | 0.00 | | |
| | | ======= | ======== | ====== | | |
| Total Cost | : | 0.00 | 0.00 | 0.00 | | |
| Margin | : | 0.000 | 0.000 | | | |
| Selling Cost | : | 0.00 | 0.00 | | | |

Estimated Actual 0.00 Labour Hrs/Amount Done : 0.00 0.00 0.00 Profits/(Loss)